



BILL OF MATERIAL

ITEM	PART NO.	REQD	DESCRIPTION
1	172429	2	SPRING, COMPRESSION
2	172448	1	TENSION BAND ASM - LEFT FRONT, 38"
3	172539	1	38" SQUEEGEE BASE ASM-E2426
4	173080	6	WSR-FLT 17/64 x 7/8 x 0.07 SS
5	281211	3	SNUBBING WSR
6	281242	1	DEFLECTOR ARM
7	710592	1	SCR-MC 1/4-20 X 3.00 SS TH
8	711525	2	WSR WAVE .65 x .86 x .01
9	712591	2	NUT, ACORN 1/4-20 SS
10	712592	1	SCR-MC BHCS, 1/4-20 X 2.25, SS
11	717030	2	BOLT-HH M8X1.25 X 20 SS
12	12310264	2	WSR-FLT M8.4X16X1.6 SS
13	12515094	2	WSR-CONICAL SERRATED TOOTH, M10.6
14	17133026	2	KNOB, M10 STAR HANDLE
15	90199019	3	BUSHING 10X16X10.8
16	90493560	1	SQUEEGEE BLADE - FRONT, 950mm
17	90494139	1	SQUEEGEE BLADE - REAR, 950mm
18	90513094	2	FIXED CASTOR
19	90531112	10	WSR-FLT 8.3 X 22 X IMM SS
20	90548397	2	ROLLER - 100MM PLASTIC BLACK
21	96125828	1	TENSION BAND - RIGHT FRONT
22	96125844	1	TENSION BAND - LEFT REAR
23	96125851	1	TENSION BAND - RIGHT REAR

B

THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN ARE THE EXCLUSIVE PROPERTY OF MINUTEMAN INTERNATIONAL, INC. THIS DRAWING IS NOT TO BE COPIED OR OTHERWISE REPRODUCED WITHOUT EXPRESSED WRITTEN PERMISSION OF MINUTEMAN INTERNATIONAL, INC. IN ADDITION, THIS DRAWING IS NOT TO BE COPIED OR OTHERWISE REPRODUCED WITHOUT EXPRESSED WRITTEN PERMISSION OF MINUTEMAN INTERNATIONAL, INC. IN ADDITION, THIS DRAWING MUST BE RETURNED UPON REQUEST. FURTHER, ALL INFORMATION CONTAINED HEREIN MUST BE MAINTAINED CONFIDENTIAL.

TITLE **38" SQUEEGEE ASM, ER2832** SCALE **NTS**

RAW MATERIAL SEE BOM (0) FINISH N/A

EXCEPT AS NOTED - DIMENSIONS ARE IN INCHES; TOLERANCES ARE: .000 ± .005, .00 ± .010, ANGLES ± 30°. REMOVE BURRS AND BREAK SHARP EDGES .005/.020. DRAWING VIEWS ARE THIRD ANGLE PROJECTION. SHEET 1 OF 1. ORIG. DRAWN BY JCP, DATE 1/20/11. CHECKED BY, DATE 00/00/01.

B	MIN-12531	3/13/14	ADDED SPRING 172429 TO ASSEMBLY	MB	JWP
A	MIN-11243	3/29/11	WASHERS UNDER LEFT ROLLER	JCP	
*	MIN-11156	1/25/11	CHG TO CAST BODY (FROM 281250)	JCP	
REV	ECN	DATE	CHANGE	BY	CHK BY

Minuteman Excellence Meets Clean 14N845 U.S. ROUTE 20 PINGREE GROVE, IL 60140 P.N. **281338** REV **B**